



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2673-34

Job Sheet 172079



Part No: D2673-34

Job Qty: 20 ea

Part Name: End Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/12/18

Job Tracking No:

Due Date: 2/19/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV B IPP C 02.01.14 Removed deburr and inspect level 5 NG/EC IPP Rev:D Now 6061-T6 06-06-23
JLM IPP Rev:C Now on Waterjet 07-05-28 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea	2/17/18	2/17/18	0.00	0.00	Start Up Waterjet		SC 18/02/18
100	Waterjet	20 pcs	2/19/18	2/19/18	0.01	0.33	Waterjet1		SC 18/02/18
120	QC	20 pcs	2/19/18	2/19/18	0.00	0.00	QC8		SC 18/02/18
130	Packaging	20 pcs	2/19/18	2/19/18	0.00	0.00	Packaging3	WA003	FEB 15 2018
140	QC21-SA	20 Ea	2/19/18	2/19/18	0.00	0.00	QC21		FEB 16 2018

Part Op 100 - 1-Cut as per Dwg D2673
Descriptions: 130 - LOCATION WA003

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.080	6061-T6 .080 Sheet	1.0400 sf (.052 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.080	1	193	0

5023289

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	End Plate	3.300Inches ± 0.010	3.310 3.290	3.703	
2	End Plate	2.247Inches ± 0.010	2.257 2.237	2.244	
3	End Plate	0.250Inches ± 0.010	0.260 0.240	0.250	Radius

Plex 2/12/18 1:19 PM Dart.Gagnon.Michelle



Container No: S042088



Part: D2673-34

Serial No/Batch: S042088

Revision: D2673

Inspector:

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Date: 02/13/18 18:04 PM